



North American Alloy Surcharge Values

	Q2 2024		Q1 2024		Q4 2023	
	US/Lb	US/Kg	US/Lb	US/Kg	US/Lb	US/Kg
Stainless Steels						
AXT, 16.95	1.70	3.75	1.70	3.75	1.84	4.06
308, 308L, 308LSi, 308H	1.87	4.12	1.87	4.12	2.02	4.45
309, 309L, 309Si, 309LSi	2.27	5.00	2.27	5.00	2.45	5.40
309Mo, 309LMo	3.07	6.77	3.07	6.77	3.35	7.39
310	3.19	7.03	3.19	7.03	3.59	7.91
312	2.21	4.87	2.21	4.87	2.46	5.42
316, 316L, 316LSi, 316H	2.88	6.35	2.88	6.35	2.96	6.53
317, 317L	3.26	7.19	3.26	7.19	3.33	7.34
320, 320LR	6.61	14.57	6.61	14.57	6.61	14.57
385	4.65	10.25	4.65	10.25	5.08	11.20
347, 347Si, 347H	1.91	4.21	1.91	4.21	2.05	4.52
2209	2.72	6.00	2.72	6.00	2.81	6.19
2509, 2594, 2507	3.21	7.08	3.21	7.08	3.31	7.30
409Ti, 409Nb	0.56	1.23	0.56	1.23	0.61	1.34
410, 420 & 423L	0.51	1.12	0.51	1.12	0.56	1.23
410NiMo	1.13	2.49	1.13	2.49	1.20	2.65
430LNb, 430 LNbTi, 439Ti, 18CrCb	0.74	1.63	0.74	1.63	0.76	1.68
Nickel Alloy Electrodes and Cored Wire						
ENi-1	9.39	20.70	9.39	20.70	10.66	23.50
ENiCrFe-2	7.03	15.50	7.03	15.50	7.03	15.50
ENiCrFe-3	6.36	14.02	6.36	14.02	6.36	14.02
ENiCrMo-5	12.48	27.51	12.48	27.51	12.48	27.51
ENiCrMo-3	9.50	20.94	9.50	20.94	9.50	20.94
ENiCrMo-6, OK 92.55	10.38	22.88	10.38	22.88	10.38	22.88
ENiCrMo-7	18.50	40.79	18.50	40.79	18.50	40.79
ENiCrMo-13	11.19	24.67	11.19	24.67	11.19	24.67
ENi-CI-A	8.53	18.81	8.53	18.81	9.69	21.36
ENiFe-CI, Nicore 55	5.69	12.54	5.69	12.54	6.46	14.24
Nickel Alloy Solid Wire						
ERNiCrMo-3	10.55	23.26	10.55	23.26	10.85	23.92
ERNiCrMo-4	12.98	28.62	12.98	28.62	13.13	28.95
ERNiCr-3	7.98	17.59	7.98	17.59	9.22	20.33
ERNi-1	8.82	19.44	8.82	19.44	10.02	22.09
NiFeMn-CL, Ni44HT	4.55	10.03	4.55	10.03	9.69	21.36
ERNiFeCr-1	8.41	18.54	8.41	18.54	8.41	18.54
Copper Alloy						
ERCuSi, ERCuAl, ERCu	2.19	4.83	2.19	4.83	2.19	4.83
ERCuNi	6.14	13.54	6.14	13.54	6.14	13.54
ERNiCu-7	8.54	18.83	8.54	18.83	9.43	20.79
ENiCu-7	6.61	14.57	6.61	14.57	6.61	14.57

Note: The file only includes high running alloys. For any other speciality alloy, please enquire with customer service